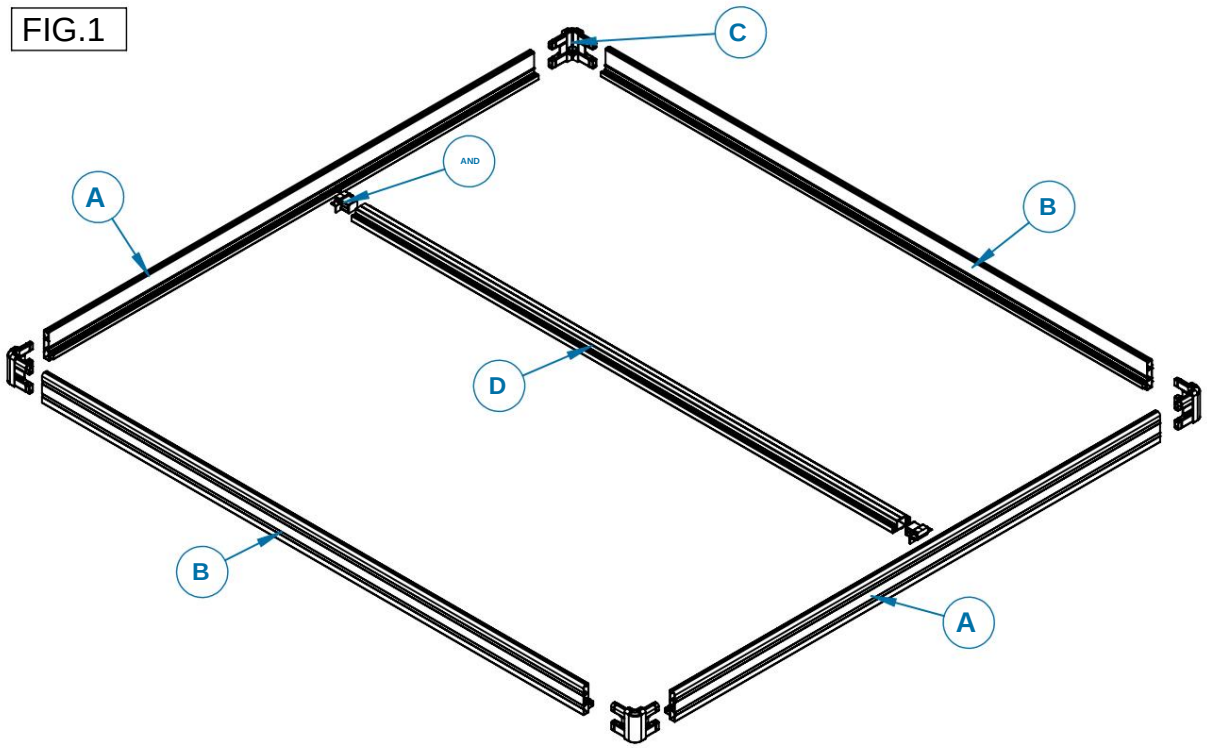
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1. ASSEMBLY OF THE PERIMETER FRAME AND CENTRAL CROSSBEAM

Assembly of perimeter frame with corners and central crosspiece with ends:
1 - use the perimeter dies cut to size 2x L.1926 (Fig.1A) 2x L.1526 (Fig.1B)
2 - prepare the 4 90° angles (Fig.1C)
3 - use the central crosspiece (Fig.1D) and its respective terminals (fig.1E)

FIG.1



Insert the angle brackets (Fig.2A) inside the perimeter aluminium profile (Fig.2B) and secure them with 3 screws on each side.
The screws must be screwed into the upper insert of the angle (Fig. 3A), and the central insert (Fig. 3B), on both sides of the joint.
Repeat the steps for all 4 corners.

FIG.2

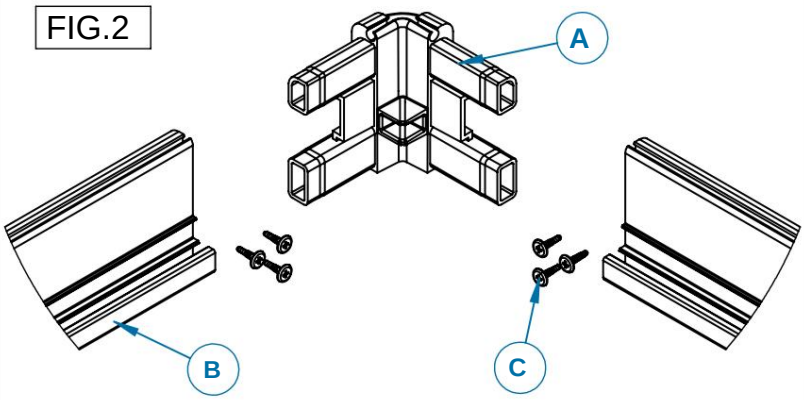
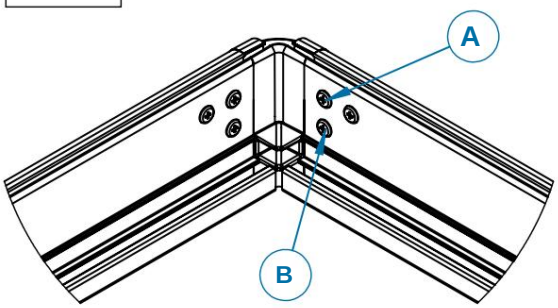


FIG.3



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Insert the terminal (Fig.4A) inside the cross profile (Fig. 4B).
Join with screws (Fig.4C) on the side of the crosspiece, making sure to screw into the side of the terminal (Fig. 4A) where the solid plastic wall is present.
Final step Fig.5.

FIG.4

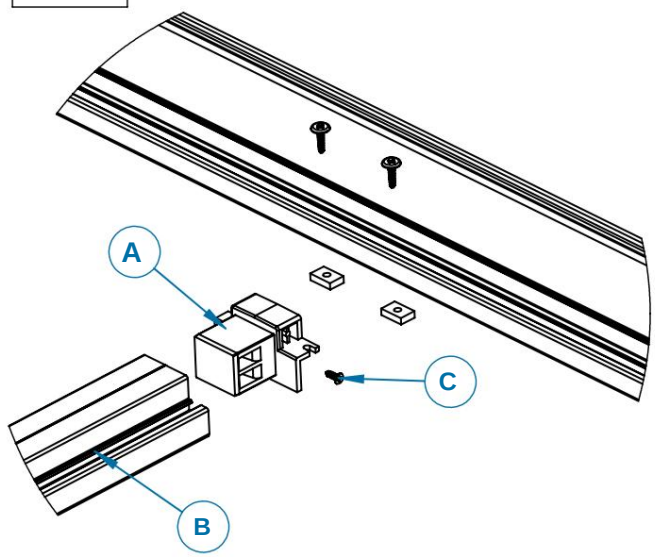
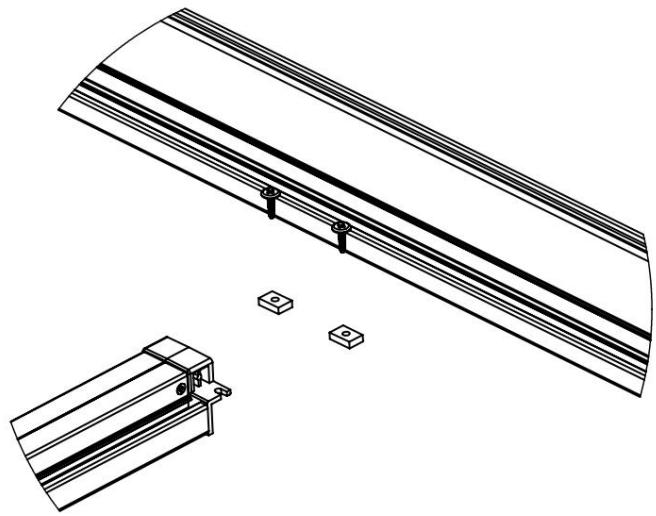


FIG.5



Slide the plates (Fig.6A) into the seat on the perimeter profile (Fig.6E) and snap the terminal, connected to the crosspiece, into place.
Using the screws (Fig.6B), fix the crosspiece to the perimeter profile, screwing it onto the appropriate plates (Fig. 6A) previously inserted.

FIG.6

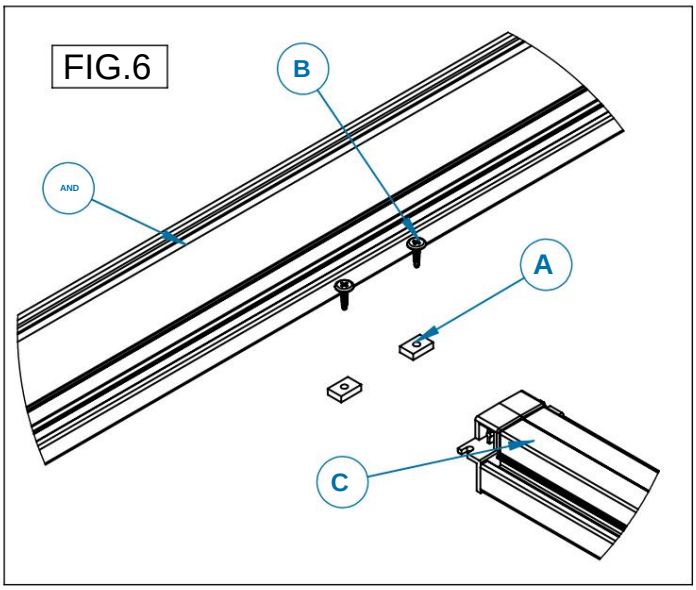
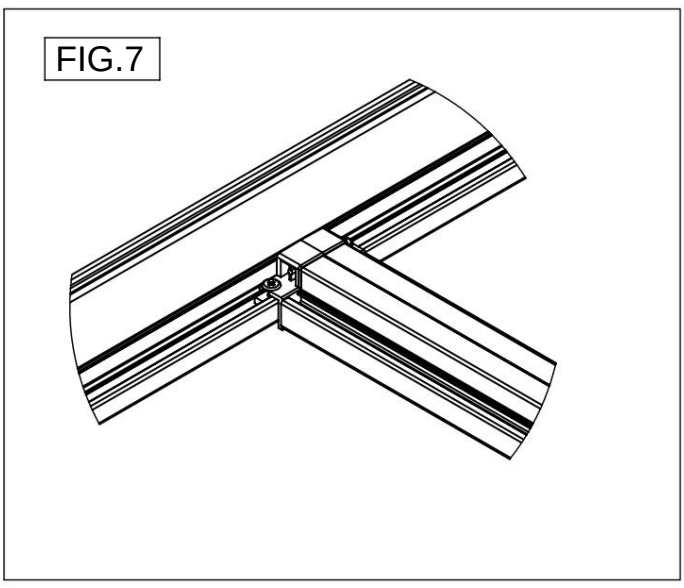


FIG.7



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2. ASSEMBLY OF THE SLATS

Start by preparing the cutting of the slat holders so that the slats match the dimensions of the bed.

1-Cut the final slat holders (Fig. 40A) as necessary to fit them into the side profile (Fig. 40D) according to the dimensions of the bed.
2-Cut the slat holders (Fig. 40B) in correspondence with the motor crosspiece (Fig. 40C) (Fig. 41).

NB Skip step 2 in Fig. 41 if the motor is not present.

FIG.40

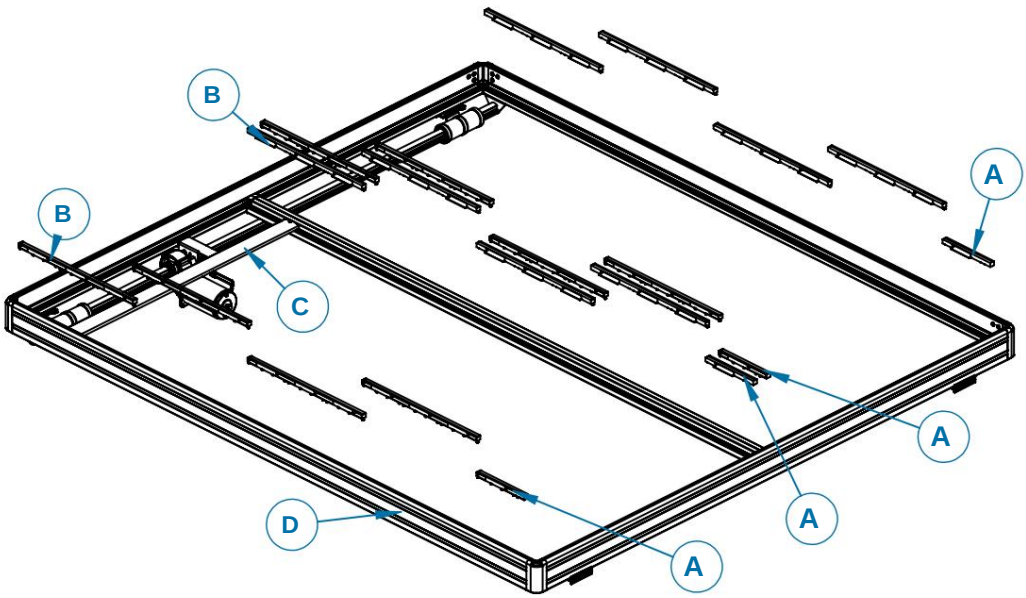
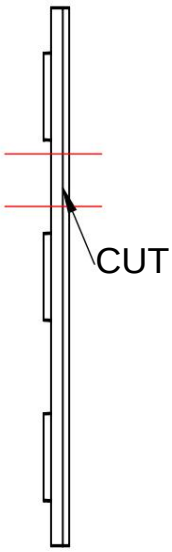


FIG.41



Insert the slats (Fig.42A) into the appropriate spaces in the slat holder (Fig. 42A) and form modules of 3 slats, which will be placed side by side to form the bed base.
Using a stapler, staple the slats (Fig. 43A) to prevent them from accidentally coming out of their seats.

FIG.42

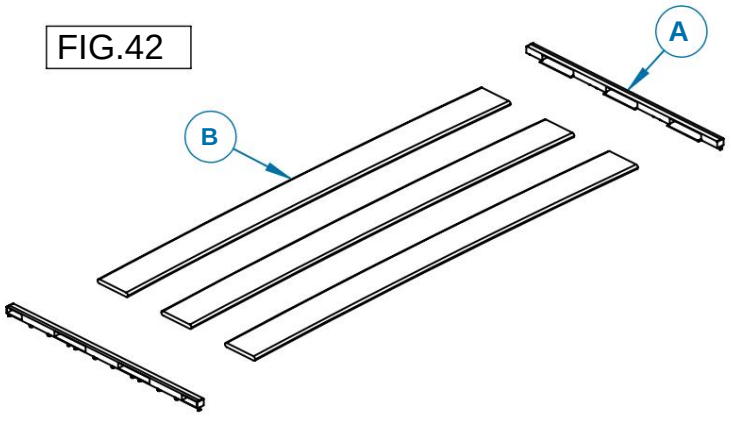
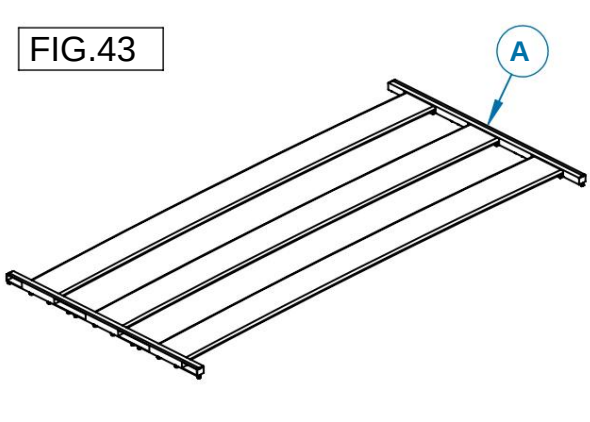


FIG.43



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Place the modules side by side to form the bed base (Fig. 44A) and insert the slat holders into the appropriate slot on the aluminium profiles to join the slats to the frame (Fig. 45).

FIG.44

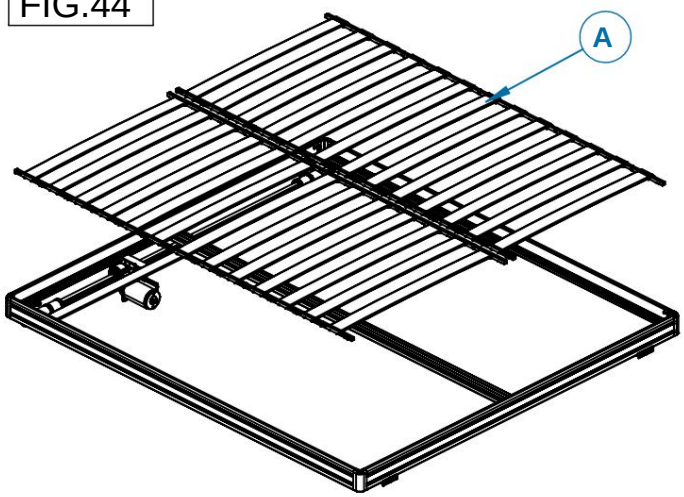
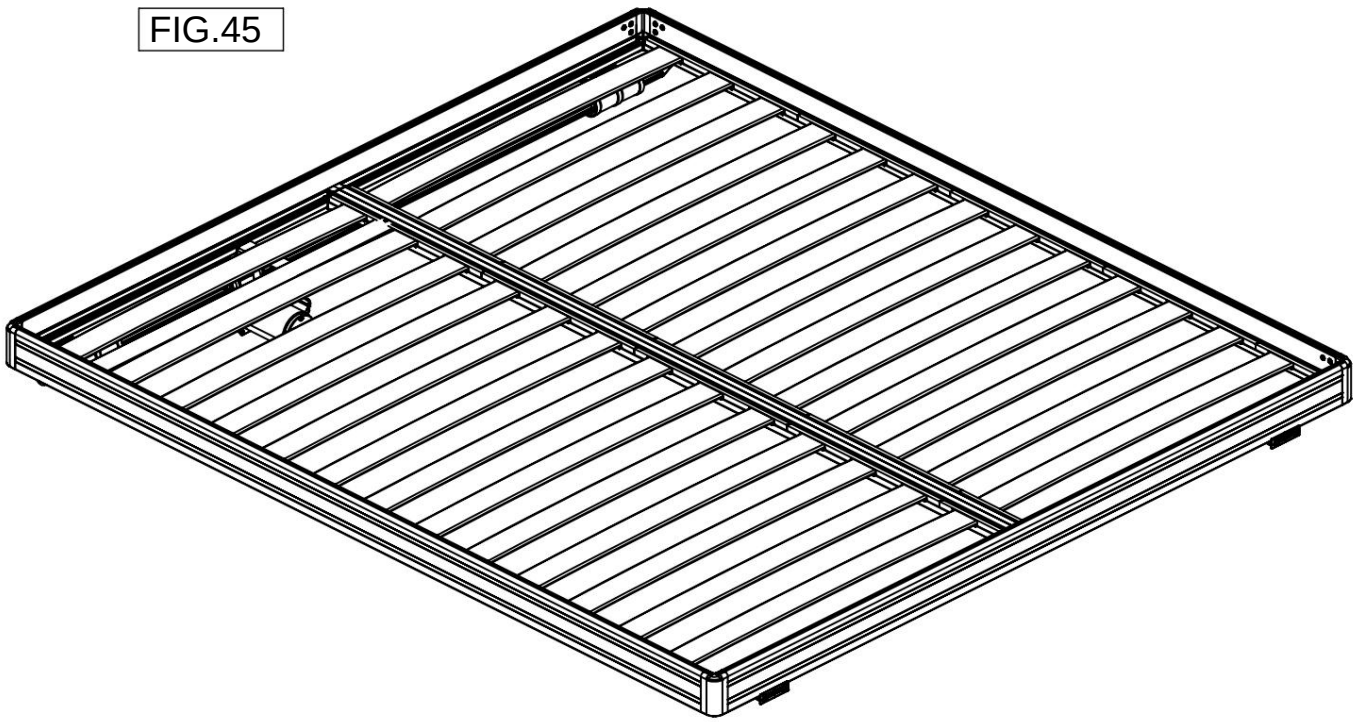


FIG.45



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